

Putty for universal use, solvent-containing

Characteristics

DAKORIT® SPM 40B is a pliable, cold-workable mass on bitumen base with a polymer additive. It is resistant to dilute acids, alkalis, industrial gases, brine or similar aggressive materials.

- Solvent-containing
- Permanently plastic
- UV and weathering resistant

Use

DAKORIT® SPM 40B for eliminating leaks on bitumen and sheet metal roofs.

Filling and sealing of roof connections, joints, fans, inlets etc.

Making brick wall joints with and without reinforcing cores.

Areas of application:

- Horizontal and vertical surfaces
- Bitumen roof sheets
- Sealing and roof joints of all types.

Specifications

Packaging	Tin bucket
Barrel	10 kg / 5 kg
Delivery form	45 / 72 barrels/pallet
Softening point (R+K)	> 100 °C
Fully hardened ¹⁾	approx. 1 mm/24 hours
Storage	12 months

Quantity required

Per 1 mm coat thickness approx. 1.2 kg/m²

¹⁾ At +20 °C and 60 % relative atmospheric humidity.

Preparation of the surface

The substrate should be firm, dry and have enough load bearing capacity.

Application

1. The coat is applied with a thickness of 3 to 4 mm with a putty knife.
2. For barrier coats of more than 4 mm thickness, several layers are required.
Apply the following coats after the **DAKORIT® SPM 40B** has dried completely.
3. Clean all the processing equipment after use with **HADALAN® EPV 38L**.

IMBERAL® VE 89V or something similar is to be used as the

hahne system products

IMBERAL® VE 89V
HADALAN® EPV 38L

Important notes

- At low temperatures, store **DAKORIT® SPM 40B** in an air-conditioned room for better processing.
- Contains flammable solvent.
- Thanks to an integrated adhesion agent additive, **DAKORIT® SPM 40B** also adheres to moist substrates.

Ingredients

Bitumen, adhesive agent, organic solvents, functional filters, fibres

Safety provisions/recommendations

Information regarding the safety during transport, storage and handling are included in the updated safety data sheet.

Disposal

The local waste removal regulations must be observed.

Manufacturer

Heinrich Hahne GmbH & Co KG
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This information is based on extensive tests and practical experience. However, it cannot be applied to every type of application. If in doubt, we recommend that you test the product before using it. Due to continuous product improvement, this information is subject to change without notice. Our General Terms and Conditions apply.
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